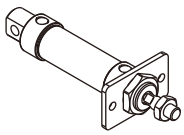
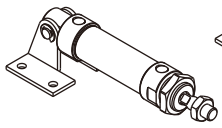
Mini cylinder——MA Series

Compendium of MA Series

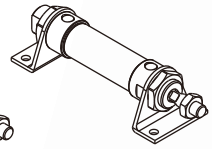
Multi-mounting accessories



FA Type



SDB Type



LB Type

Multi-type cylinder

MA: Mini cylinder(Double acting)

MSA: Mini cylinder
(Single acting_push)

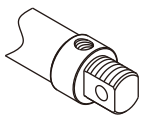
Rolling packed structure

Front and back cover and stainless steel block adopt riveted rolling packed structure to form a reliable connection.

Seven bore size are available

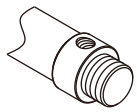
Bore size: 16, 20, 25, 32, 40, 50, 63

Three kinds of back cover type



CA: Pivot type

U: Flat-end type



CM: Round-end type

Criteria for selection: Cylinder thrust

Unit：Newton(N)

Bore size	Rod size	Acting type		Pressure area(mm^2)	Operating pressure(MPa)						
					0.1	0.2	0.3	0.4	0.5	0.6	0.7
16	6	Single acting	Push side	201.0	-	-	20.1	40.2	60.3	80.4	100.5
			Pull side	172.7	-	-	11.6	28.9	46.2	63.4	80.7
		Double acting	Push side	201.0	20.1	40.2	60.3	80.4	100.5	120.6	140.7
			Pull side	172.7	17.3	34.5	51.8	69.1	86.4	103.6	120.9
20	8	Single acting	Push side	314.0	-	15.7	47.1	78.5	109.9	141.3	172.7
			Pull side	263.8	-	5.7	32.0	58.4	84.8	111.2	137.5
		Double acting	Push side	314.0	31.4	62.8	94.2	125.6	157.0	188.4	219.8
			Pull side	263.8	26.4	52.8	79.1	105.5	131.9	158.3	184.7
25	10	Single acting	Push side	490.6	-	24.6	73.7	122.8	171.8	220.9	269.9
			Pull side	412.1	-	8.9	50.1	91.4	132.6	173.8	215.0
		Double acting	Push side	490.6	49.1	98.1	147.2	196.2	245.3	294.4	343.4
			Pull side	412.1	41.2	82.4	123.6	164.8	206.1	247.3	288.5
32	12	Single acting	Push side	804.3	-	40.2	120.6	200.9	281.3	361.7	442.1
			Pull side	691.2	-	17.6	86.6	155.7	224.8	293.9	363.0
		Double acting	Push side	804.3	80.4	160.9	241.3	321.7	402.2	482.6	563.0
			Pull side	691.2	69.1	138.2	207.4	276.5	345.6	414.7	483.8
40	16	Single acting	Push side	1256.6	-	62.8	188.4	314.0	439.6	565.2	690.8
			Pull side	1055.6	-	22.6	128.1	233.6	339.1	444.6	550.1
		Double acting	Push side	1256.6	125.7	251.3	377.0	502.6	628.3	754.0	879.6
			Pull side	1055.6	105.6	211.1	316.7	422.2	527.8	633.4	738.9
50	16	Double acting	Push side	1962.5	196.3	392.5	588.8	785.0	981.3	1177.5	1373.8
			Pull side	1761.5	176.2	352.3	528.5	704.6	880.8	1056.9	1233.1
63	16	Double acting	Push side	3115.7	311.6	623.1	934.7	1246.3	1557.9	1869.4	2181.0
			Pull side	2914.7	291.5	582.9	874.4	1165.9	1457.4	1748.8	2040.3

Installation and application

1. When load changes in the work, the cylinder with abundant output capacity shall be selected.
2. Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion.
3. Necessary protection measure shall be taken in the environment with higher humidity, much dust or water drops, oil dust and welding dregs.
4. Dirty substances in the pipe must be eliminated before cylinder is connected with pipeline to prevent the entrance of particles into the cylinder.
5. The medium used by cylinder shall be filtered to 40μm or below.
6. Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
7. The cylinder shall be carried out test run without load before application. Prior to run, buffer shall be turned to the minimum and gradually released to avoid the damage on cylinder caused by excessive impact.
8. To avoid side load, otherwise, piston rod will be bent and deformed and damage the thread at the end of the rod. Single-acting type can not be added in return.
9. If the cylinder is dismantled and stored for a long time, please to conduct anti-rust treatment to the surface. Anti-dust caps shall be added in air inlet and outlet ports. The front and back cover can not be dismantled, which shall be especially noticed.

Mini cylinder

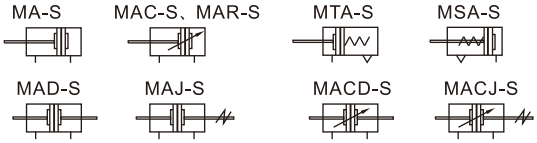
MA Series

Specification

Bore size(mm)		16	20	25	32	40	50	63
Acting type	MSA/MTA	Single acting					-	
	MA/MAD/MAJ	Double acting					-	
	MAR	-	Double acting					
	MAC/MACD/MACJ	Double acting with cushion						
Fluid		Air(to be filtered by 40μm filter element)						
Operating pressure	Double acting	0.15~1.0MPa(22~145psi)(1.5~10.0bar)						
	Single acting	0.2~1.0MPa(28~145psi)(2.0~10.0bar)						
Proof pressure		1.5MPa(215psi)(15bar)						
Temperature ℃		-20~70						
Speed range mm/s		Double acting : 30~800 Single acting : 50~800						
Stroke tolerance		$0\sim150^{+1.0}_{0}$ $>150^{+1.5}_{0}$						
Cushion type		MAC/MACD/MACJ Series: Variable cushion; Other series: Bumper						
Port size [Note1]		M5×0.8	1/8"				1/4"	

[Note1] PT thread, G thread thread and NPT thread are available.
Add) Refer to P365 for detail of sensor switch.

Symbol



Stroke

Bore size (mm)		Standard stroke (mm)	Max.std stroke	Max. stroke
MA\MAC	16	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	600
MA MAC MAR	20	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	800
	25	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	800
	32	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	800
	40	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	800
MAC MAR	50	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	800
	63	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	800
MAD MAJ MACD MACJ	16	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300	300	-
	20	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300	300	-
	25	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300	300	-
	32	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	-
	40	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	-
MACD MACJ	50	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	-
	63	10 15 20 25 30 40 50 60 75 80 100 125 150 160 175 200 250 300 350 400 450 500	500	-
MSA	16	10 15 20 25 30 40 50 60 75 80 100	-	-
	20	10 15 20 25 30 40 50 60 75 80 100 125 150	-	-
	25	10 15 20 25 30 40 50 60 75 80 100 125 150	-	-
	32	10 15 20 25 30 40 50 60 75 80 100 125 150	-	-
	40	10 15 20 25 30 40 50 60 75 80 100 125 150	-	-
MTA	16	10 15 20 25 30 40 50 60 75 80 100	-	-
	20	10 15 20 25 30 40 50 60 75 80 100	-	-
	25	10 15 20 25 30 40 50 60 75 80 100	-	-
	32	10 15 20 25 30 40 50 60 75 80 100	-	-
	40	10 15 20 25 30 40 50 60 75 80 100	-	-

[Note] Consult us for non-standard stroke.

Product feature

1. Standard cylinder manufactured by our enterprise.
2. Piston adopts heterogeneous two-way seal structure. It has compact size and has the function of grease reservation.
3. Front cover has fixed bumper which can reduce the impact of direction change of the cylinder.
4. There are several modes of back cover, which makes the installation of cylinder more convenient.
5. Front and back cover and stainless steel block adopt riveted rolling packed structure to form a reliable connection.
6. The cylinder body has stainless steel pipes with high precision to produce high strength and corrosion resistance.
7. There are cylinders and mounting accessories with several specifications for your choice.
8. All cylinders of this series have magnet.

Ordering code

MA	20	×50		S	CM	□	□	
MAD	20	×50		S		□	□	
MAJ	20	×50	-20	S		□	□	
MAR U	20	×50		S			□	
①	②	③		④	⑤	⑥	⑦	⑧	⑨

①Model	②Front cover	③Bore size		④Stroke	⑤Adjustable St.	⑥Magnet	⑦Back cover	⑧Mounting type[Note1]	⑨Thread type[Note2]
MA: Mini cylinder(Double acting) MAC: Mini cylinder (Double acting with cushion) MSA: Mini cylinder(Single acting_push) MTA: Mini cylinder(Single acting_pull)	No this code	Model	Bore size	Refer to stroke table for details	No this code	S: With magnet	CA: Pivot type U: Flat-end type CM: Round-end type	Blank: No accessories FA: FA type SDB: SDB type LB: LB type	Blank: PT G: G T: NPT
		MA MSA MTA MAD MAJ	16 20 25 32 40						
MAD: Mini cylinder(Double rod) MACD: Mini cylinder (Double rod with cushion)							No this code	Blank: No accessories FA: FA type LB: LB type	
MAJ: Mini cylinder(Adjustable stroke) MACJ: Mini cylinder (Adjustable stroke with cushion)		MAC MACD MACJ	16		10 20 30 40 50 75 100				
		MAC MAR MACD MACJ	20 25 32 40 50 63						
MAR: Mini cylinder (Double acting with cushion)	F: Front mounting U: Up mounting				No this code			No this code	

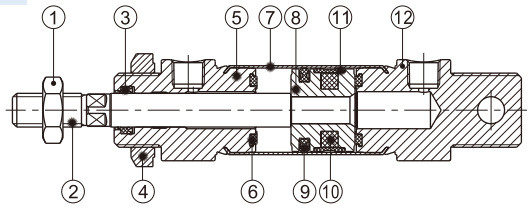
[Note1] Please refer to page 94~95 for accessory parts.
[Note2] Standard thread is blank here.

Mini cylinder

MA Series

Inner structure and material of major parts

MA-CA



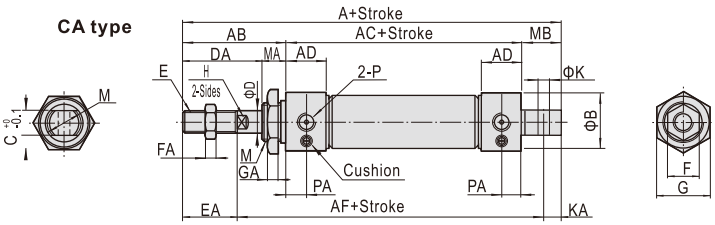
NO.	Item	Material
1	Rod nut	Stainless steel/Carbon steel
2	Piston rod	Carbon steel with 20μmchrome plated
3	Front cover packing	NBR
4	Front cover nut	Carbon steel
5	Front cover	Aluminum alloy
6	Bumper	TPU
7	Barrel	Stainless steel
8	Piston	Aluminum alloy
9	Piston seal	NBR
10	Magnet	Plastic
11	Wear ring	Wear resistant material
12	Back cover	Aluminum alloy

Dimensions

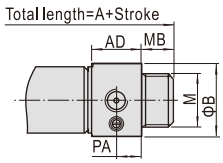
MA Φ16~Φ40

MAC Φ16~Φ40

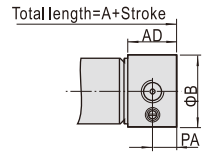
CA type



CM type



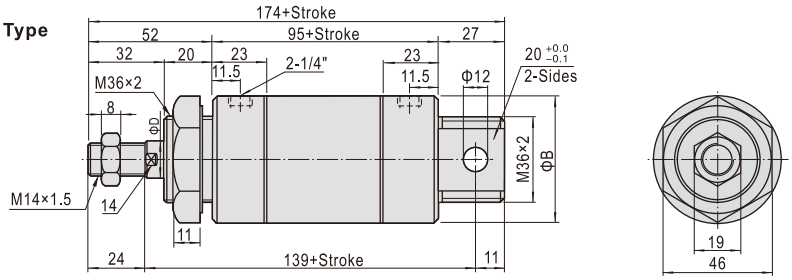
U type



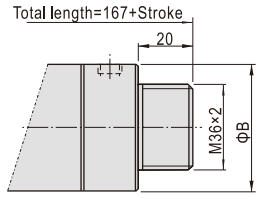
Bore size\Item	A			AB	AC	AD	AF	B	C	D	DA	E	EA	F	FA	G	GA	H	K	KA	M	MA	MB		P	PA
Back cover	CA	CM	U																				CA	CM		
16	114	114	98	38	60	12.5	91	21	12	6	22	M6×1.0	16	10	5	22	6	5	6	7	M16×1.5	16	16	16	M5×0.8	7.5
20	137	128	116	40	76	16	108	27	16	8	28	M8×1.25	20	12	6	29	7	6	8	9	M22×1.5	12	21	12	1/8"	8
25	141	134	120	44	76	16	110	30	16	10	30	M10×1.25	22	17	6	29	7	8	8	9	M22×1.5	14	21	14	1/8"	8
32	147	134	120	44	76	16	113	35	16	12	30	M10×1.25	22	17	6	32	8	10	10	12	M24×2.0	14	27	14	1/8"	8
40	149	136	122	46	76	16.5	113	41.5	20	16	32	M12×1.25	24	17	7	41	8	14	12	12	M30×2.0	14	27	14	1/8"	9

MAC Φ50\Φ63

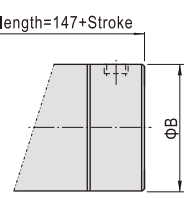
CA Type



CM Type



U Type



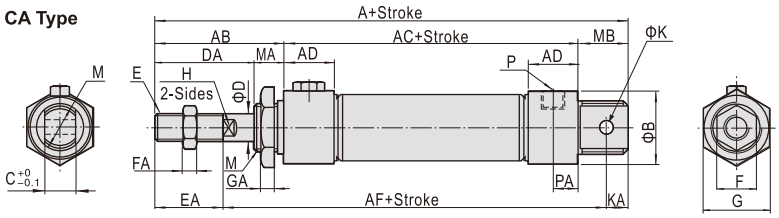
Bore size\Item	B	D
50	53	16
63	67	16

Mini cylinder

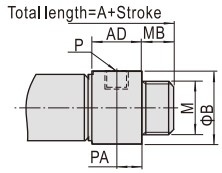
MA Series

MSA Φ16~Φ40

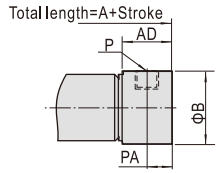
CA Type



CM Type



U Type



Item	A									AB	AC			AD	AF		
Back cover	CA			CM			U			-	-			-	-		
Bore size\Stroke	≤50	51~100	≥101	≤50	51~100	≥101	≤50	51~100	≥101	-	≤50	51~100	≥101	-	≤50	51~100	≥101
16	139	164	-	139	164	-	123	148	-	38	85	110	-	12.5	116	141	-
20	162	187	212	153	178	203	141	166	191	40	101	126	151	16	133	158	183
25	166	191	216	159	184	209	145	170	195	44	101	126	151	16	135	160	185
32	172	197	222	159	184	209	145	170	195	44	101	126	151	16	138	163	188
40	174	199	224	161	186	211	147	172	197	46	101	126	151	16.5	138	163	188

Bore size\Item	B	C	D	DA	E	EA	F	FA	G	GA	H	K	KA	M	MA	MB		P	PA
Back cover																CA	CM		
16	21	12	6	22	M6×1.0	16	10	5	22	6	5	6	7	M16×1.5	16	16	16	M5×0.8	7.5
20	27	16	8	28	M8×1.25	20	12	6	29	7	6	8	9	M22×1.5	12	21	12	1/8"	8
25	30	16	10	30	M10×1.25	22	17	6	29	7	8	8	9	M22×1.5	14	21	14	1/8"	8
32	35	16	12	30	M10×1.25	22	17	6	32	8	10	10	12	M24×2.0	14	27	14	1/8"	8
40	41.5	20	16	32	M12×1.25	24	17	7	41	8	14	12	12	M30×2.0	14	27	14	1/8"	9

Mini cylinder

MA Series——Accessories

List for ordering code of accessories

Accessories / Bore size	Mounting accessories			Knuckle				Sensor switch		
	LB	FA	SDB	I	Y	F	U	CMSG	DMSG	EMSG
16	F-MA16LB	F-MA16FA	F-MA16SDB	F-MA16I	F-MA16Y	F-M6X100F	F-M6X100U	CMSG	DMSG	EMSG
20	F-MA20LB	F-MA20FA	F-MA20SDB	F-MA20I	F-MA20Y	F-M8X125F	F-M8X125U			
25				F-MA25I	F-MA25Y	F-M10X125F	F-M10X125U			
32	F-MA32LB	F-MA32FA	F-MA32SDB							
40	F-MA40LB	F-MA40FA	F-MA40SDB	F-MA40I	F-MA40Y	F-M12X125F	F-M12X125U			
50	F-MA50LB	F-MA50FA		F-MAC50I	F-MAC50Y	F-M14X150F	F-M14X150U			
63	F-MA63LB									

Accessory selection

Accessories / Cylinder model	Mounting accessories			Knuckle[Note1]				Sensor switch		
	LB	FA	SDB	I	Y	U	F	CMSG	DMSG	EMSG
MA\MAC	●	●	●	●	●	●	●	●	●	●
MSA\MTA	●	●	●	●	●	●	●	●	●	●
MAD\MACD	●	●	×	●	●	●	●	●	●	●
MAJ\MACJ	●	●	×	●	●	●	●	●	●	●
MARF/MARU	×	×	×	●	●	●	●	●	●	●

Material of accessories

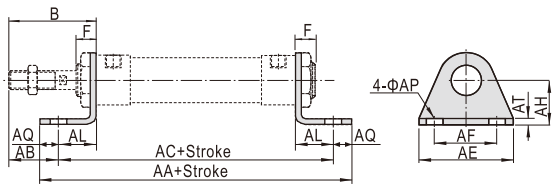
Accessories / Bore size	Mounting accessories			Knuckle			
	LB	FA	SDB	I	Y	F	U
16~63	○	○	○	□	□	□	□

○——Lower carbon steel ; □——Carbon steel ;

[Note1] Please refer to P361~364 for knuckle detail.

Dimensions

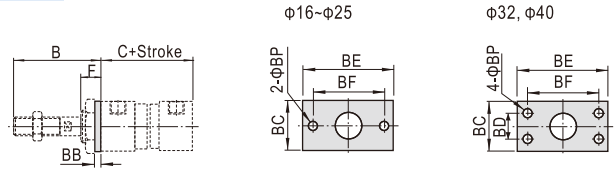
LB



Bore size\Item / Stroke	AA (MA\MAC)	AA(MSA) 0~50	AA(MSA) 51~100	AA(MSA) 101~150	AC (MA\MAC)	AC(MSA) 0~50	AC(MSA) 51~100	AC(MSA) 101~150
16	98	123	148	-	86	111	136	-
20	122	147	172	197	106	131	156	181
25	122	147	172	197	106	131	156	181
32	142	167	192	217	126	151	176	201
40	142	167	192	217	126	151	176	201
50	175	-	-	-	151	-	-	-
63	183	-	-	-	157	-	-	-

Bore size\Item	B	F	AB	AE	AF	AL	AQ	AP	AT	AH
16	38	16	25	44	32	13	6	5.5	2.5	20
20	40	12	25	54	40	15	8	6.5	3	25
25	44	14	29	54	40	15	8	6.5	3	25
32	44	14	19	59	45	25	8	7	3.5	32
40	46	14	21	64	50	25	8	7	3.5	36
50	52	20	24	86	66	28	12	11	4.5	40
63	52	20	21	106	82	31	13	11	4.5	45

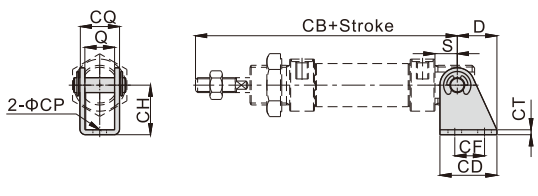
FA



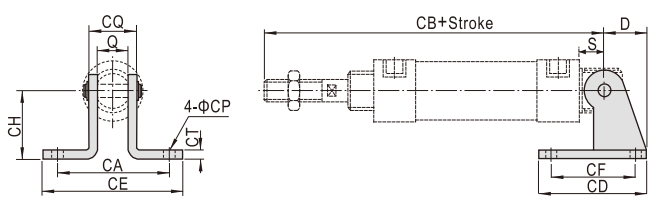
Bore size\Item / Stroke	B	C (MA/MAC)	C(MSA) 0~50	C(MSA) 51~100	C(MSA) 101~150	BB	BC	BD	BE	BF	BP	F
16	38	60	85	110	-	3	26	-	52	40	5.5	16
20	40	76	101	126	151	3.5	38	-	64	50	7	12
25	44	76	101	126	151	3.5	38	-	64	50	7	14
32	44	76	101	126	151	4	47	33	72	58	6.5	14
40	46	76	101	126	151	4	50	36	84	70	6.5	14
50	54	147				4.5	65	47	104	86	9	22
63	54	147				4.5	65	47	104	86	9	22

SDB

Φ16



Φ20~Φ40



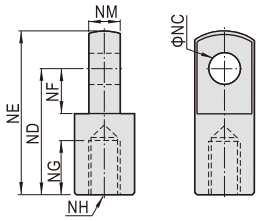
Bore size\Item / Stroke	D	S	Q	CA	CB (MA)	CB(MSA) 0~50	CB(MSA) 51~100	CB(MSA) 101~150	CD	CE	CF	CH	CT	CP	CQ
16	16	9	12	-	107	132	157	-	23	-	12	20	2	5.5	16
20	21	12	16	51	128	153	178	203	48	67	32	32	2.5	7	21
25	21	12	16	51	132	157	182	207	48	67	32	32	2.5	7	21
32	27	15	16	51	135	160	185	210	52	67	36	36	3	7	22
40	27	15	20	55	137	162	187	212	56	71	40	40	3	7	26

[Note] SDB is attached with relevant PIN.

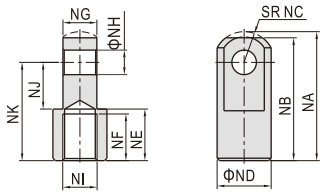
Mini cylinder

MA Series——Accessories

I Knuckle

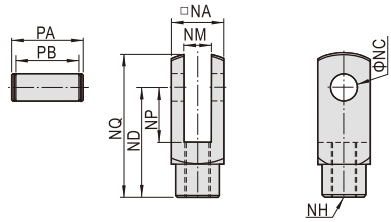


Type\Item	NC	ND	NE	NF	NG	NH	NM
F-MA16I	5	21	28	8.5	8	M6×1.0	6
F-MA20I	8	30	40	11	15	M8×1.25	8
F-MA25I	10	40	50	15	20	M10×1.25	10
F-MA40I	10	45	57	16	23	M12×1.25	14

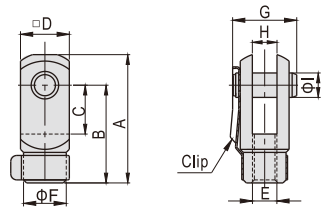


Type\Item	NA	NB	NC	ND	NE	NF	NG	NH	NJ	NK	NI
F-MAC50I	52.5	50	12.5	22	21	19	13.8	10	19	40	M14×1.5

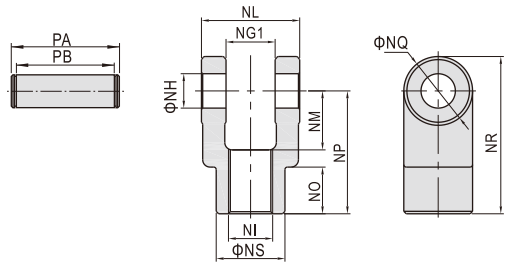
Y Knuckle



Type\Item	NA	NC	ND	NP	NQ	NM	NH	PA	PB
F-MA16Y	12	5	21	8.5	27.4	6	M6×1.0	16.8	12.4
F-MA40Y	25.4	10	45	20	57	14	M12×1.25	32	26.2



Type\Item	A	B	C	D	E	F	G	H	I
F-MA20Y	42	32	16	16	M8×1.25	14	21	8	8
F-MA25Y	52	40	20	19	M10×1.25	18	25	10	10



Type\Item	Ng1	NH	NI	NL	NM	NO	NP	NQ	NR	NS	PA	PB
F-MAC50Y	14.2	10	M14×1.5	27.8	19	17	40	22	51	22	34.6	28.8